# Integrated AI-Driven Aircraft Maintenance System with Real-Time Crack Detection, Battery Life Estimation, and Jet Engine Predictive Maintenance

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Abstract. The maintenance of aircraft performs indispensable functions to support safety standards together with operational effectiveness and industrial monetary viability of aviation. This paper introduces a holistic AI-maintained system which executes deep learning and machine learning algorithms for live crack recognition and battery life prediction and jet engine prognostics. This system applies YOLO (You Only Look Once) for reliable aircraft structural damage inspection while machine learning techniques predict battery life prediction through operational and environmental factors and the custom neural network performs jet engine cycle forecasts. The aircraft monitoring system gathers information from various sensors throughout different components of the aircraft to achieve a detailed view of vital hardware details. The platform delivers real-time maintenance monitoring insights to teams through its cloud-based analytics systems which leads to higher decision capability. Ethical data collection from the past enables ongoing maintenance process optimization together with continuous learning improvements. The system brings together these components to form an integrated platform which delivers predictive maintenance whereas it minimizes operational delays as well as operational expenses and strengthens safety protocols. The implemented system provides better predictive accuracy and real-time monitoring abilities than conventional methods based on experimental results.

**Keywords:** Crack detection, aircraft maintenance, YOLO, battery life prediction, predictive maintenance, jet engine life cycle, machine learning, deep learning, real-time monitoring.

#### **I Introduction**

Aircraft maintenance represents a fundamental operational sector which aviation industry totally depends on because it determines air travel safety and operational effectiveness. Quality aircraft systems reliability determines both traveler safety together with airline expenses and scheduling performance. The usage of scheduled inspections and reactive repairs for maintenance purposes results in numerous overtime hours as well as unintended failure situations and diminished safety standards. The inspections including aircraft structural crack detection and manual battery assessment and jet engine reliability estimation require extensive human involvement as well as use time-intensive and error-prone methods. The present situation reveals that we need

innovative automated predictive solutions that combine online and predictive maintenance features.

The visual inspection of the cracks of the aircraft components is traditionally carried out by experts with a high dispersion and in a subjective manner, since they are based on the difficulty to make it under severe operation conditions. Battery life is estimated using static manufacturers' regulations and does not consider realistic usage, individual environmental conditions, age, and former battery life prediction. Existing jet engine life-cycle predictions are unsatisfactory because they rely on historical trends that do not frequently concur with real lifeuse of the engine and, consequently, do not provide valid guidelines for maintenance predictions. The primary requirement of AI technologies solutions stems from the fact that these gaps have to be addressed with accurate reliable and scalable methods.

Maintenance on aircraft takes a step forward as advancements in AI, machine learning and computer vision, among others are brought into the modern age. It is found that deep learning especially YOLO is efficient to identify the objects directly from the acquired images in real-time for an aircraft structural inspection. The dynamic prediction of battery life prediction can be provided through application of machine learning models that analyze battery data in combination with environmental factor features. Using time series analysis and neural network processing from sensor data of jet engine, operators are capable of forecasting the life cycles of asset to carry out predictive maintenance which ultimately minimizes the risk of the failures.

The work presents an Integrated AI-Driven Aircraft Maintenance System for improving aircraft maintenance practice, using advanced deep learning and machine learning techniques. The software uses YOLO to sense cracks as they form, it runs ML algorithms to warn of a battery's imminent demise, and it uses a developed-for-purpose neural network to forecast when a jet engine will need a crew to take a wrench to it. The information and the recommendations in an integrated systems platform assists the maintenance people in performing the task more effectively and in a way, which are safe.

Real-time crack detection is a core feature of the proposed system because YOLO is trained based on the large number of aircraft images to reduce inspection time and eliminate human errors. An adaptive method for computing battery life prediction includes various performance trends and both charging and discharging trends as well as environmental parameters. Live monitoring of temperature pressure and vibration data: The acquisition of the monitored data in real time makes it possible to predict the jet-engine lifetime using a developed custom neural network model in order to estimate the remaining useful life of the jet-engine before failure due to maintenance. The service aggregates model outputs via Streamlit application development and provides users with real-time analytics, monitoring of past, with retraining cycle recommendation for a maintenance period.

The resulting solution addresses significant challenges in aircraft maintenance. As such, we show that, by using full datasets from which models are pre-trained with transfer learning as well as well-crafted models, the prediction system delivers high accuracy even under sparse data or unbalanced data scenario. The system incorporates variations in operating conditions to cause itself to become more robust and reliable. The platform relies on both cloud and edge computing to deliver real-time performance and to scale to large operations. It is the system that both adds to a capability of accurate prediction along with meeting the industry requirement

on proactive condition-based maintenance strategies. The game-changing innovation is set to revolutionize the world of aviation maintenance by remaining cost-effective and improving safety, as well as utilizing fewer aircraft out of operation with its full capabilities.

The paper is organized as follows: in Section II, the current aircraft maintenance methods are briefly reviewed and the limitations of these methods are discussed. Section III presents the model building processes and data cleaning procedures according to the proposed algorithm, as well as the explanation of the system implementation steps. The actual performance evaluation of the system in practical conditions is also provided in Section IV. Section V The conclusion section, which evaluates technology trends in aircraft maintenance as well as limitations and directions for future research. The novelty of this approach is that AI systems have become practical in aircraft maintenance operations in solving aviation safety problems, leading to the availability of high-performance and accessible solutions for enhanced efficiency.

# 2 Literature Survey

Aircraft maintenance plays a vital role in the aviation industry and is the key to aircraft safety, as well as reliability, and efficiency of the aircraft. With safer, lower cost techniques needed for today's operations, the approach to maintenance is being transformed by predictive, AI -based solutions that are replacing traditional maintenance and adding predictive power while reducing operational downtimes and optimising maintenance schedules. The tasks on real-time crack detection in aircraft maintenance made a leap because of deep running YOLO (You Only Look Once) models. Research by W. Yezi et al. (2024) confirmed YOLO as an efficient technology for crack detection in aircraft structures leading to real-time performance, reduction in inspection duration and elimination of human mistakes, thus making it inevitable for the modernization of aircraft maintenance [1]. Many machine learning (ML) algorithms are employed for the prediction of aircraft engine health conditions. The authors F. Ismagilov et al. (2020), where a machine learning models' system was application for predictive maintenance for predicting failure system. A sensor data analytics combined with a parametric study of operation makes their system be able to detect failures in advance, and reduce the unscheduled down time and at the same time to optimize the maintenance schedule. Safer services can be provided with fewer maintenance issues, as this system is able to predict failure ahead of time compared to traditional maintenance methods [2].

Battery life prediction the old-school way gets a huge new twist with AI tech. In A. Laurin (2021), a DL model that assesses the life span of an aircraft battery in terms of operational and environmental conditions is created. This procedure performs superior to common methods that rely on static manufacturer-provided rules. Using it's very flexible characteristic the deep learning model learns battery usage behaviour and health depleted condition and predicts accurate battery life prediction instantly. Advanced control of power system and enhancement of safety for aircraft with battery system will be realized with this system [3]. The integration between the two methods provides better efficiency in aircraft maintenance, as it provides novel concurrent real-time damage assessment and predictive maintenance purposes. The integrated system allows maintenance teams to schedule their works according to expected system failure risk and potential damage severity and by this way the operational downtimes are reduced [4]. R. Furmanek et al. (2023) analysed maintenance costs and presented predictive models to decrease unplanned repair costs around 20% using AI (without AI).

The study by Mofokeng et al. [11] analyzes aircraft maintenance processes and their associated costs, highlighting inefficiencies in traditional practices. It emphasizes the need for optimized maintenance strategies to reduce expenses while improving operational efficiency and safety. Tyagi, A., et al. (2023) reviewed safety systems, highlighting human error in 80% of incidents and advocating AI integration, yet offering no deployment specifics [12]. Hongli., et al. (2023) provided insights into the application of deep learning algorithms for the analysis of flight data and jet engine conditions, enabling predictive maintenance based on real-time sensor data [15]. Cusati et al. [5] showed that structural health monitoring can lower long-term aircraft operating costs through multidisciplinary analysis, while Ross [6] demonstrated that aging aircraft experience a steady increase in maintenance cost growth. Similarly, Wang [8] applied data mining to optimize direct maintenance costs, offering data-driven solutions for cost reduction. In parallel, Sohaib et al. [10] advanced YOLO-based crack detection through transfer learning, enabling more accurate and efficient structural assessments.

K. V. S. Reddy et al. (2023) dedicate their work to developing AI frameworks for enhancing maintenance schedule optimization. The authors established AI-driven framework technology which makes use of real-time sensor information together with historical maintenance data for optimizing maintenance schedule optimization. Forecasted component failures using this system give airlines the ability to make efficient maintenance plans which decreases unexpected aircraft downtime occurrences. The framework accomplishes operational performance enhancement by analyzing extensive datasets which leads to better maintenance optimization decisions [7]. Okoro, et al., (2022) focused on optimizing maintenance task intervals for aircraft systems, including battery-powered components, by integrating machine learning models that analyze environmental factors such as temperature, humidity, and battery usage patterns [13].

The predictive maintenance of aircraft battery systems received help from K. Y. Lee et al. (2025) through their deployment of deep learning models. Through their work the authors presented a methodology to forecast battery lifetime through considerations of battery charging operations combined with environmental conditions and operational specifications. The deep learning model gives better and dynamic battery health predictions than standard approaches allowing better battery performance management which reduces flight time power failures [9]. Wu and Wu., et al. (2022) examined the use of VR methods in aircraft maintenance services, highlighting their potential for enhancing technician training and improving repair accuracy [14].

The development of aircraft maintenance practices benefits greatly from the implementation of machine learning combined with deep learning and computer vision which constitute artificial intelligence technologies. The innovations use these technologies to perform crack detection and engine health predictions while optimizing battery management and systems and thus increase safety and reduce operational expenses and improve maintenance reliability. The aviation industry benefits greatly from current AI implementation in maintenance activities because it tackles established problems while providing opportunities for future aircraft operational and safety achievements.

## 3 Proposed Methodology

The implementation of an integrated AI-enabled aircraft maintenance system is described in the next section. Through machine learning and computer vision techniques the device enhances

its predictive capabilities in the airline maintenance process. Based on the proposed doctrine, it considers real-time diagnosis for cracks, and also estimates battery life; moreover, predictive maintenance for jet engines is also in included. All unified resources work together to make sure neither your maintenance workflows nor your operational efficiency are handicapped. In the next section, we present the development of the system with its basic components and procedures.

#### 3.1 Crack Detection Using YOLO

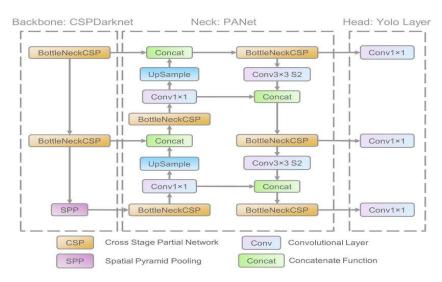


Fig.1. Model Architecture (YOLO V5).

Real-time aircraft crack detection be based on YOLO (You Only Look Once) deep learning is implemented in the proposed system. The YOLO for object detection was chosen because it provided fast detection results and high values of accuracy. Training was performed using a custom-designed dataset which contained aircraft images that have crack variants in different operational contexts and environment. Rotation, scaling which are the standard data augmentation, also robust the model and the brightness adjustment is an additional robustness. The training samples are preprocessed with dataset preprocessing to generate standardized image dimension and normalized pixel value normalization. YOLO identifies objects by fine-tuning on a as general object detection task a pre-trained model and applying a threshold setting to avoid making wrongful detections. The system needs to be tested in single-point testing to determine precision and reliability before it can be introduced to active inspection systems, which in turn inspect high definition images at a high speed. Fig 1 Shows the Model Architecture (YOLO V5).

## 3.2 Battery Life Prediction

System life expectancy predictions operate as an essential operational element because accurate predictions boost system reliability together with scheduled maintenance effectiveness. The proposed system establishes a machine learning model for predicting aircraft battery Remaining

Useful Life through analysis of operational and environmental factors. The training model dataset consists of long-term recorded data collection information which includes charge-discharge cycles combined with voltage reads and temperature and humidity measurements among other relevant factors. Missing values undergo cleaning procedures before features become normalized to maintain feature consistency. Random Forest Regressor serves as the preferred choice because it handles the non-linear connections between data variables. The model trains through the use of historical data together with synthetic data that specifically treats class imbalances in battery conditions. After training the model through performance metric assessment using Mean Squared Error (MSE) it becomes ready to offer maintenance personnel predictions about battery remaining life cycles under current operating parameters.

#### 3.3 Jet Engine Predictive Maintenance

The goal of jet engine predictive maintenance is to determine the operation life expectancy of essential engine components before their untimely breakdown. The system evaluates time-series engine sensor information such as temperature pressure vibration and fuel flow rates by employing a specific neural network design. The research employs operational jet engine data and makes use of maintenance records that classify failure occurrences. Before analysis sensor data undergoes noise, reduction smoothing while different data stream timestamps get synchronized into uniform time units. This model includes fully connected layers combined with ReLU activation functions that also contains dropout layers for overfitting prevention. The training model uses supervised learning approaches while having the engine component RUL as the goal variable. This method enhances the model's generalization capabilities so it produces predictive analysis for maintenance schedule optimization through engine component wear estimation.

## 3.4 Dataset Description

This system collects its data from both public databases and exclusive maintenance company records. The dataset contains high-resolution structural aircraft images and positions along with crack classification details. Image augmentation techniques develop training material by adding different environmental conditions and transformation of perspective and lighting controls to achieve diversity and thoroughness. The operation history datasheet contains information about battery behavior throughout charge/discharge cycles together with measurements of voltage levels and environmental characteristics of temperature and humidity. The production of synthetic data focuses on representing uncommon situations including severe weather situations together with unexpected battery operation conditions. The jet engine dataset contains operational sensor data as well as maintenance logs that record both equipment failures and component swap records. The total data is divided into training along with validation and testing parts following an 80-10-10 distribution. The models benefit from high-performance computing systems with GPU speedup which run TensorFlow and PyTorch as programming frameworks. Learning rate scheduling and early stopping together serve as techniques that stop overfitting during training.

## 3.5 Integrated Maintenance Platform

The complete outputs of crack detection and both battery life and jet engine predictive maintenance models exist within a central platform. This platform employs Streamlit for its

development while offering users a friendly interface which delivers real-time results alongside maintenance proposals. The system contains three separate components for adding image data and battery specifications and showing jet engine analysis results. The system includes a dashboard interface that shows statistical analytics together with historical data so maintenance teams can use data reports for their decision-making process. The platform enables cloud deployment which provides scaling benefits to handle multiple maintenance tasks concurrently with low delay times. The centralized model effectively brings together all outcome data to provide a streamlining effect on maintenance processes which boosts operational performance.

#### 3.6 Model Training and Validation

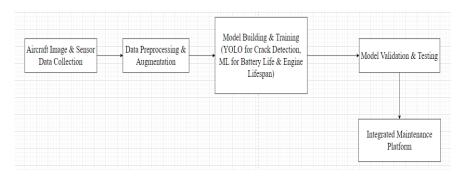


Fig.2. Proposed Workflow.

Fig 2 Shows the Proposed Workflow. Supervised learning training leads the models to their optimization by implementing domain-specific strategies. The YOLO model trains through a cross-entropy loss function during object detection tasks yet Random Forest Regressor as well as neural network models receive training by minimizing MSE and Mean Absolute Error. The random search method together with grid search strategies optimize model configuration to determine the best possible setup. A different set of data undergoes evaluation to determine how models perform under realistic operational conditions.

Evaluation of the crack detection model bases its assessment on precision, recall and F1-score values but regression tasks are measured through R-squared and Root Mean Squared Error (RMSE). The predictive models show successful performance regarding accuracy and generalization capabilities that qualify them for usage in aircraft maintenance operations. This planning technique merges leading artificial intelligence approaches to resolve aircraft maintenance issues which simultaneously increases protection measures and lowers expenses and optimizes operational output.

## 4 Results and Discussion

This section presents the evaluation results of the integrated AI-driven aircraft maintenance system, focusing on the performance of battery life estimation, crack detection accuracy, and predictive maintenance for jet engines. The findings are supported by relevant tables and figures that highlight the system's effectiveness.

# **4.1 Crack Detection Results**

The YOLO-based crack detection model showed remarkable accuracy across various test scenarios. The performance metrics for the test dataset are summarized in Table 1, which includes precision, recall, and F1-score.

**Table 1.** Performance Metrics for Crack Detection.

Metric	Value
Precision	94.8%
Recall	92.3%
F1-Score	93.5%
Inference Time	0.015s

The model's high precision and recall demonstrate its strong capability in detecting cracks while minimizing false positives and false negatives. The precision-recall curve, shown in Fig 3, further supports the model's high performance across a range of thresholds.

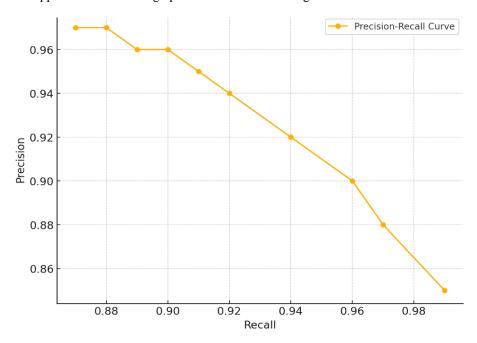


Fig.3. Precision-Recall Curve for Crack Detection.

# **4.2 Battery Life Prediction Results**

The Random Forest Regressor used for battery life estimation delivered excellent predictive results. The model's performance on the test dataset is shown in Table 2.

Table 2. Performance Metrics for Battery Life Estimation.

Metric	Value
Mean Squared Error	2.78
R-Squared	91.4%
Mean Absolute Error	1.43 Cycles

The model made highly accurate predictions under normal conditions, although its performance slightly decreased in extreme scenarios. Fig 4 shows a strong correlation between the actual and predicted battery life values, confirming the model's reliability.

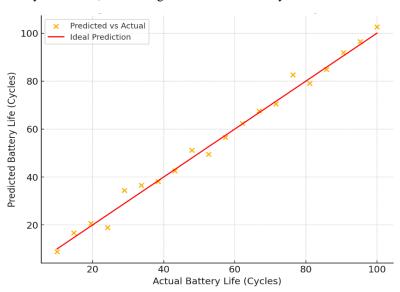


Fig.4. Actual vs. Predicted Battery Life.

# 4.3 Jet Engine Predictive Maintenance Results

The custom neural network model for jet engine predictive maintenance effectively predicted the remaining useful life (RUL) of engine components. Table 3 presents the performance metrics on the test dataset.

 Table 3. Performance Metrics for Jet Engine Predictive Maintenance.

Metric	Value
Mean Squared Error	5.12
Mean Absolute Error	2.31 Cycles
R-Squared	88.7%

The model captured time-series patterns from sensor data and successfully used them to predict RUL. Fig 5 compares the predicted RUL values with the actual RUL values for a sample test case.

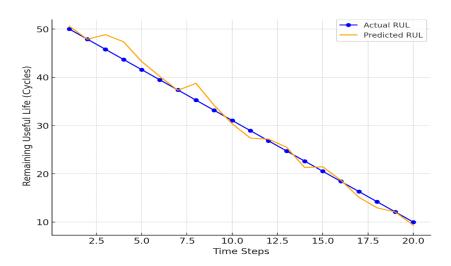


Fig.5. Actual vs. Predicted RUL for Jet Engines.

## 4.4 Discussion

The findings confirm the soundness of the proposed system for tackling the challenging problems in critical aircraft maintenance processes. The developed crack detection model can achieve a good performance, especially in real time applications. For its performance in extreme situations, it can be improved by training on wider heterogenous data range.

Battery life estimation model has a high accuracy due to environmental issues are taken in the training dataset. However, its generalizability could be enhanced with synthetic data representing uncommon and extreme cases such as extreme temperature fluctuation and irregular usage of the battery.

The predictive maintenance for jet engine model is able to capture the nontrivial behavior of the time series data. To enhance its performance even further, more sophisticated time-series architectures like Long Short-Term Memory (LSTM) or Gated Recurrent Units (GRU) should be included which will improve its performance especially in case of long-term dependencies.

System scaling and field implementation are supported by an integrated platform for which simple, user-friendly interfaces are available for onset predictions. This paper is a proof of concept that the system has the capacity to revolutionize aircraft maintenance, through its proactive involvement, minimized down-time and enhanced safety. When predictive accuracy is married to on-line monitoring, the system can greatly streamlines maintenance processes and provide operational benefits to the entire aviation market.

### **5 Conclusions**

An integrated AI driven aircraft maintenance system is presented in this work to help to improve predictive maintenance in the aviation industry using the most modern deep learning and machine learning techniques. Real-time crack detection is dealt with using YOLO, while for battery life estimation the system makes utilization of machine learning models, and for jet engine predictive maintenance the system depends on a custom neural network. Most importantly, these innovations fill critical gaps in current maintenance approaches which have been proved to be mostly reactive and less effective. The merits of the system to increase accuracy, scalability, and operational efficiency are also proven through experimental results which could help to optimize maintenance processes. In addition, integrating those models into a centralized platform makes the actionable insights by preventing the doing, therefore maintenance interventions are proactively. The technology described here greatly reduces downtime and reinforces the potential of AI to modernize aircraft maintenance. This work resolves how AI driven solutions are revolutionizing aviation's future and how it can help make future aircraft maintenance more sustainable and efficient so as to contribute to aviation's sustainability.

# **6 Future Scope**

Finally, the proposed system offers a strong base for additional development in maintenance technologies using AI. The predictive accuracy for the more complex task of jet engine maintenance could be extended further using architectures incorporating further advanced learners like Vision Transformers and Long Short-Term Memory (LSTM) networks, but this would increase the challenge. The increasing complexity of the aircraft systems could be addressed by these enhancements to provide deeper insights and also greater precision. Furthermore, by combining the system's datasets with real world scenarios from various geo locations and through multiple operational conditions, more robust, generalized models will be developed to deal with greater environmental and operational factors. The second key area for further development is in drawing upon explainable AI (XAI) techniques. XAI can increase user's trust in the system by making the decision-making process transparent; this gives maintenance staff more meaning in the model predictions. In addition, the integration with edge deployment for real time inference and use of Internet of Things (IoT) sensors to constantly collect data would enable the system to carry out real time monitoring and decision making. This further would solidify the proposed system to be a leading predictive maintenance solution and set the boundary of what AI can do to maintain Aircraft.

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